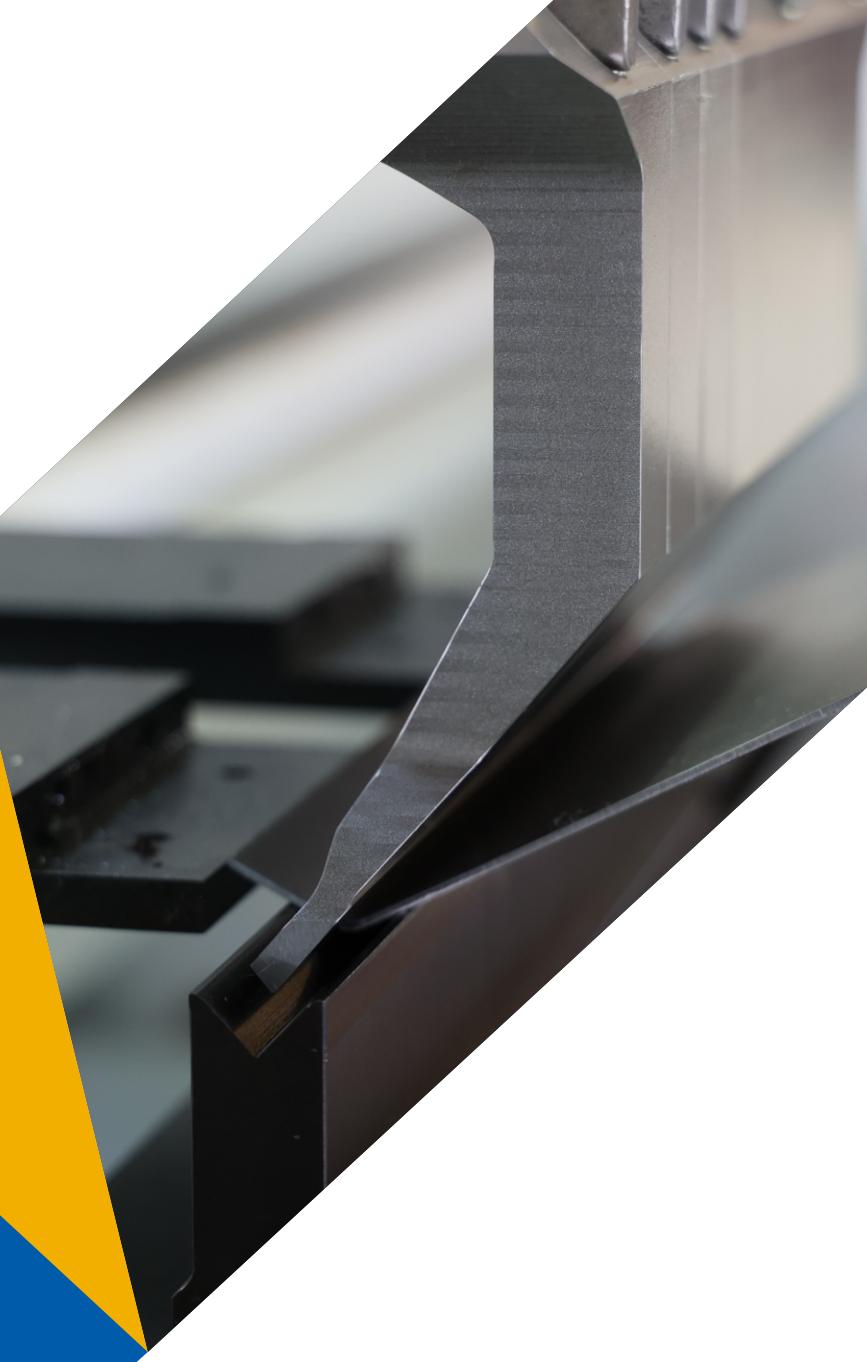




Precision Meets Perfection,
Economical Solutions.



2024

Trumpf-Wila Style Press Brake Catalog



Visit us: www.ketectooling.com

“
Precision
Meets
Perfection,
Economical
Solutions.
”

About Us

Innovative Solutions for Fabrication Challenges

Founded in 1998, KETEC Precision Tooling is the **largest manufacturer of Punch Press and Press Brake tooling in China and Asia.**

With over 25 years of unremitting efforts in product innovation and development, as well as manufacturing refinement - In 2010, our Punch Press and Press Brake tools were appointed by the government as the industrial standard in China. As the leader of CNC tooling for the sheet metal fabrication industry. Our products have always been well-known **high-quality, customer-centric, and cost-effective.**

Empowering Metal Fabricators with Top-notch Tooling Solutions

Staying competitive in the manufacturing industry means having better flexibility, quality and efficiency while maintaining a sustainable profit.

That's why many manufacturers choose us. Through our unwavering commitment to quality control, refined manufacturing processes, and consultative customer service, we partner with our customers to minimize costs, boost revenue, and sustain their competitive edge.



Milestones

2004

Obtained Certifications

KETEC®'s trademark was registered as an international trademark and obtained ISO certification - **ISO9000:2000**.



2008

Equipped with High Capacity

Experienced tremendous growth and built our current manufacturing facilities **encompassing a total of 13 acres** in Conghua, Guangzhou, China.



2010

Became National Standard

The National Standardization Committee of China **commissioned KETEC to draft the standard** for "Tooling for CNC Turret Punch Machine." In July of the same year, the Ministry of Industry and IT of China issued and implemented the standard **JB/T10928-2010** for "CNC Turret Punch Press Tooling."



2012

Largest in Asia

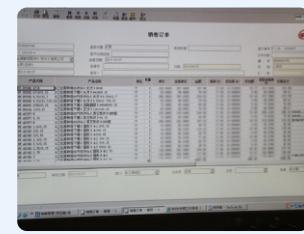
KETEC became the **largest exporter by volume** and manufacturer of CNC sheet metal tooling in Asia with an annual revenue of **\$45 Million USD**.



2020

Customer Centric

Implemented both **ERP and CRM software** company-wide to better serve our customers.



Official OEMs Partners

 Yawei 亚威 YANGLI JFY Taillift Prima Power Accupress YSD
LVD-HD

Customer Highlight

 SANMINA FOTILE 伟创力集团
FLEXTRONICS HITACHI
日立电梯(中国)有限公司 BYD trend
TECHNOLOGIES Haier
海尔美的 Midea thyssenkrupp GREE 格力 Panasonic
松下电器 HONDA
广汽 Schneider
Electric
施耐德电气 OTIS
奥的斯电梯

KETEC Agents



Our agents are established in more than 25 countries worldwide

Facilities Gallery

Ordering Workshop



Heat-Treatment Center



Standard Production Line



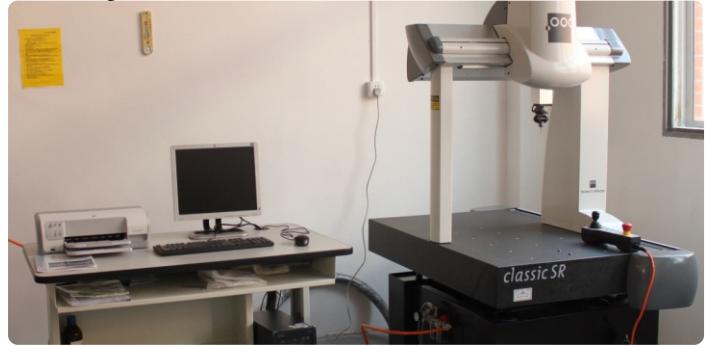
Customized Line



Tooling Test Center



Quality Control Lab



Product Offerings

We specialize in sheet metal fabrication tooling, including **Punch Press, Press Brake, Stamping tools and related machines.**

Punch Press Tooling

- Thick Turret Tooling
- Thin Turret Tooling
- TRUMPF® Style Tooling
- Salvagnini®
- Muratec-Wiedemann®



Stamping Tools

- Automotive
- Thick Plate
- Copper Plate



Press Brake Tooling

- Euro-Amada® Style
- Wila®-Trumpf® Style



Machines

- Tool Grinding Machine
- 2D Inspection Machine

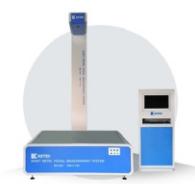


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Trumpf-Wila STYLE PUNCH

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17-25

Trumpf-Wila Style Press Brake

Trumpf-Wila Style

“Our TRUMPF®/WILA® style press brake tools are made with premium alloy with in-house heat treatment and laser hardening. Making it forever-lasting for any metal bending application. We offer press brake punches, dies, and accessories in segmented, full-length, and half-length sizes.”



Overview

Inheriting the excellent qualities of Ketec's punch press tooling, Ketec press brake tooling uses premium 42CrMo, and incorporates the most advanced processing and heat treatment technologies. All key dimensions achieve a precision of ± 0.01 mm, providing you with optimal bending performance.

• Capability

In 2010, Ketec's new factory, covering 13 acres, was established to specialize in press brake tooling with an annual production capacity of 50,000 units (standard sections).

• Precision

All contacting surfaces of our toolings are formed in a single process, ensuring that the height, angle, and radius of the same model are perfectly consistent. Key dimensions maintain a precision of ± 0.01 mm, guaranteeing assembly accuracy remains unchanged regardless of when the tool is purchased.

• Interchangeability

All of our tooling are interchangeable and will perfectly match with other mainstream manufacturers, to eliminate the need for secondary adjustments to correct errors, saving time during tool changes.

• Durability

All compression and wear areas are treated with laser hardening & heat treatment to 56-60 HRC to meet extreme tolerances and complex requirements.

Tooling Information Label

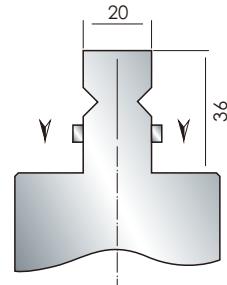


#501861 88°
2V4-7
H=45.5 L=100

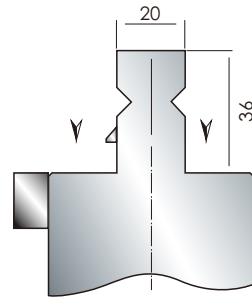
MAX: 600KN/M (60ton/m)
MAX: 18TON/FOOT
www.ketectooling.com

Trumpf-Wila Style Press Brake

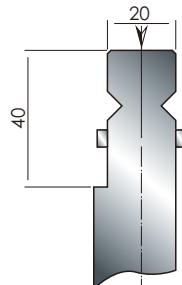
**Trumpf
Clamp
Type**



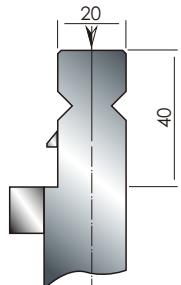
Force on Shoulder
Pin Fixed



Force on Shoulder
Button Fixed



Force on Top
Pin Fixed



Force on Top
Button Fixed

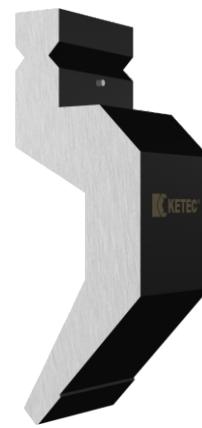
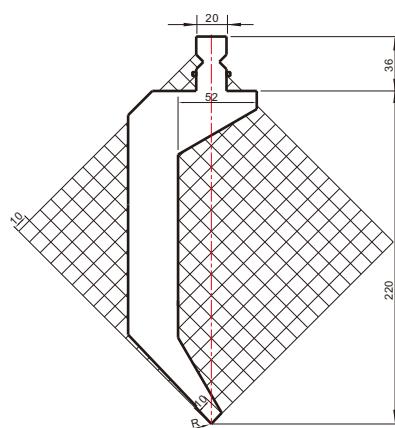
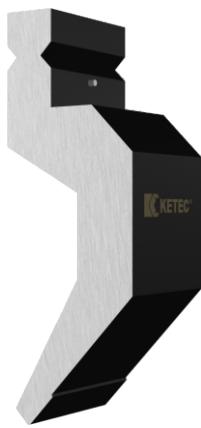
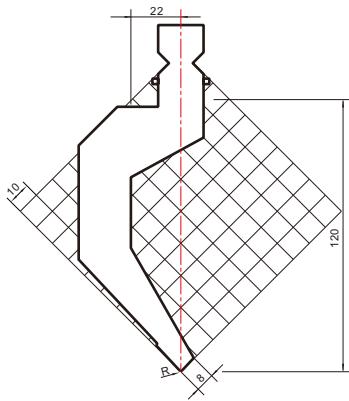
Trumpf Punch

Gooseneck Punch 0W200/K/Pin

86°

Gooseneck Punch 0W200/S/Pin

86°



Trumpf Punch

Standard Angle(°)	86°
Radius R(mm)	R1、R0.5~R4
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	120
Pressure(Ton/M)	80

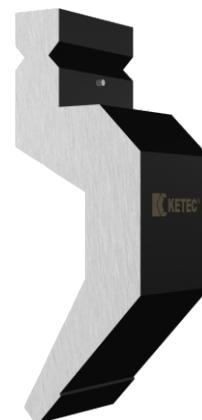
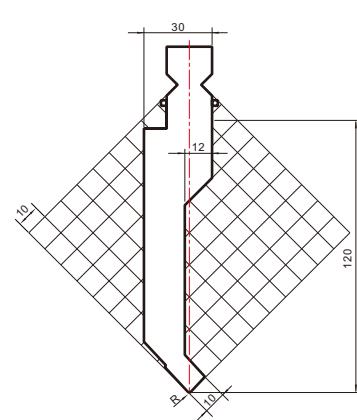
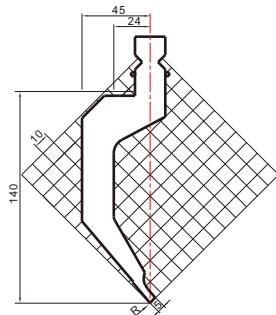
Standard Angle(°)	86°
Radius R(mm)	R1、R0.5~R4
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	220
Pressure(Ton/M)	80

Gooseneck Punch 0W280/K/Pin

86°

Sash Punch 0W201/K/Pin

86°



Standard Angle(°)	86°
Radius R(mm)	R0.5
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	140
Pressure(Ton/M)	40

Standard Angle(°)	86°
Radius R(mm)	R1、R0.5~R4
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	120
Pressure(Ton/M)	80

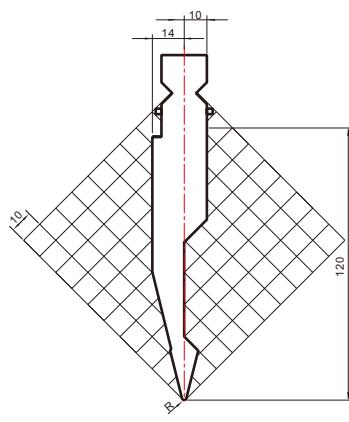
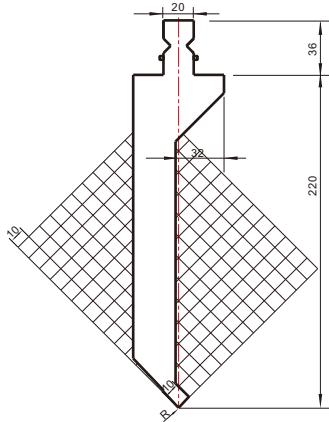
Trumpf Punch

Sash Punch OW201/S/Pin

86°

Hemming Punch OW202/K/Pin

28°



Standard Angle(°)

86°

Radius R(mm)

R1、R0.5~R4

Standard Length(mm)

500、550 sectionalized

Standard Height(mm)

220

Pressure(Ton/M)

80

Standard Angle(°)

28°

Radius R(mm)

R1、R0.5~R4

Standard Length(mm)

500、550 sectionalized

Standard Height(mm)

120

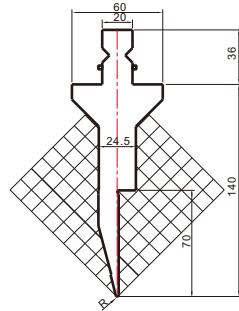
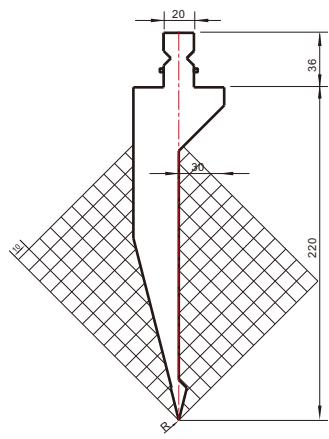
Pressure(Ton/M)

Hemming Punch OW202/S/Pin

28°

Hemming Punch OW210/Pin

28°



Standard Angle(°)

28°

Radius R(mm)

R1、R0.5~R4

Standard Length(mm)

500、550 sectionalized

Standard Height(mm)

220

Pressure(Ton/M)

60

Standard Angle(°)

28°

Radius R(mm)

R1

Standard Length(mm)

500、550 sectionalized

Standard Height(mm)

140

Pressure(Ton/M)

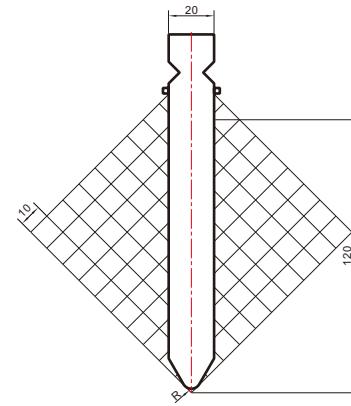
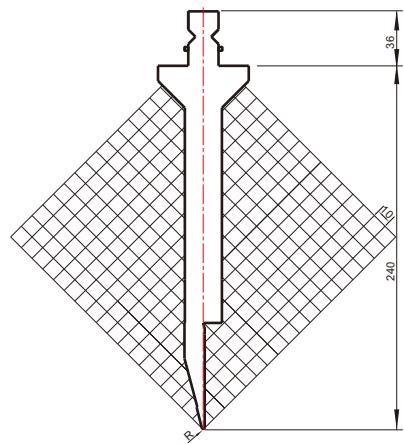
Trumpf Punch

Hemming OW210/S/Pin

28°

Straight Punch OW203/K/Pin

60°



Standard Angle(°)	28°
Radius R(mm)	R1
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	240
Pressure(Ton/M)	40

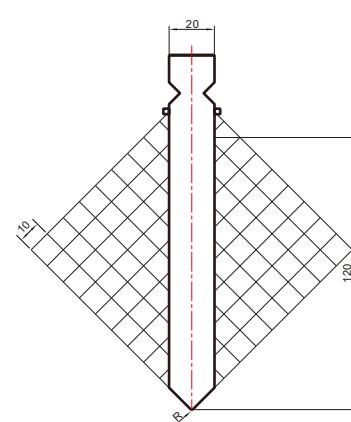
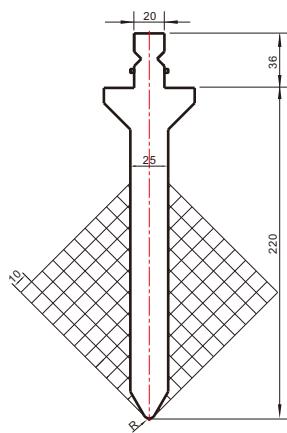
Standard Angle(°)	60°
Radius R(mm)	R4、R2~R8
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	120
Pressure(Ton/M)	100

Straight Punch OW203/S/Pin

60°

Straight Punch OW211/K/Pin

90°



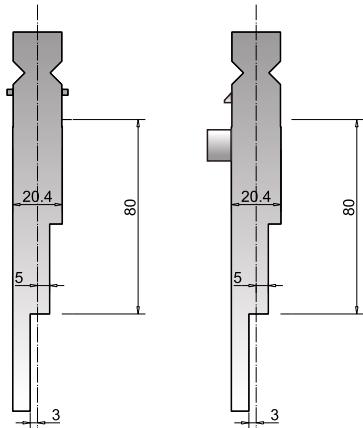
Standard Angle(°)	60°
Radius R(mm)	R4、R2~R8
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	220
Pressure(Ton/M)	100

Standard Angle(°)	90°
Radius R(mm)	R1
Standard Length(mm)	500、550 sectionalized
Standard Height(mm)	120
Pressure(Ton/M)	100

Trumpf Punch

Tool Holder 0W/K80

Z-Tool Adaptor 0W/K90

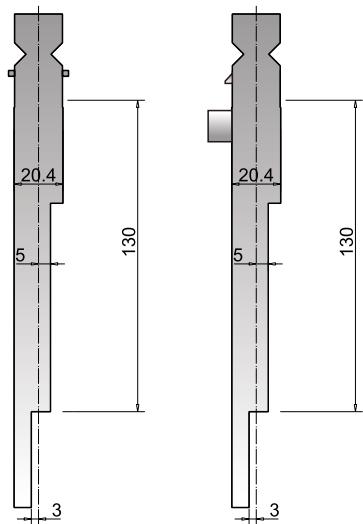


Radius (mm)	0.3-6
Height (mm)	80
Width	20.4
Button Config	Yes
Customizable	Yes

Radius (mm)	0.3-6
Height (mm)	90
Width	20
Button Config	Yes
Customizable	Yes

Tool Holder 0W/K130

Tool Holder 0W209/S



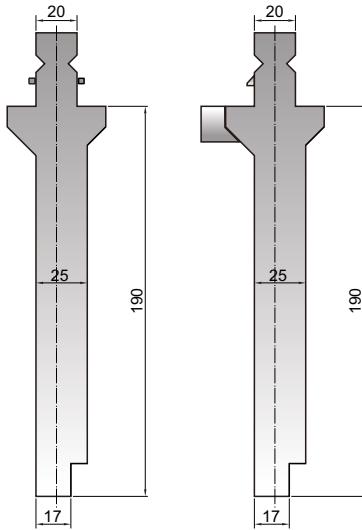
Radius (mm)	0.3-6
Height (mm)	130
Width	20.4
Button Config	Yes
Customizable	Yes

Radius (mm)	0.3-6
Height (mm)	120
Width	60
Button Config	Yes
Customizable	Yes

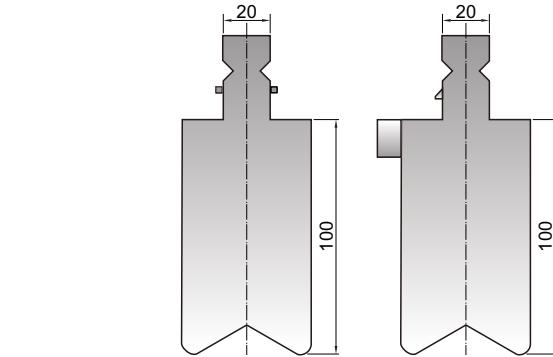
Trumpf Punch

Tool Holder 0W/S190

Radius Bending 0W308/S



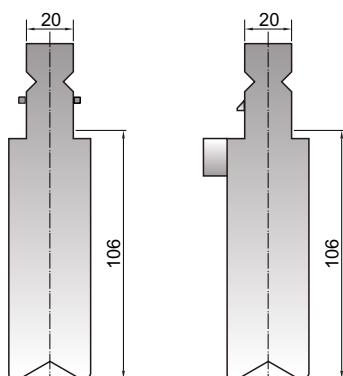
Radius (mm)	0.3-6
Height (mm)	190
Width	20
Button Config	Yes
Customizable	Yes



Radius (mm)	15-50
Height (mm)	100
Width	20
Button Config	Yes
Customizable	Yes

Radius Bending 0W308/K

Round Bars



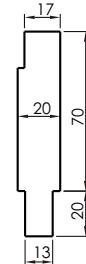
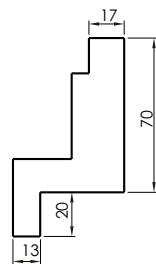
Radius (mm)	10-25
Height (mm)	106

R10-40

7R40

EV/70

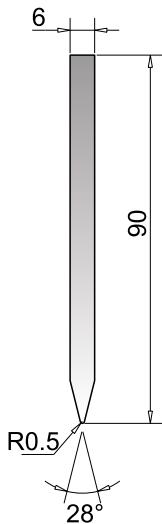
EV/70-M



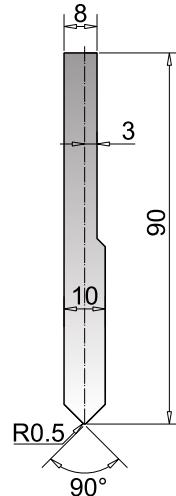
Trumpf Punch

Punch Inserts OW320

Punch Inserts OW/K80



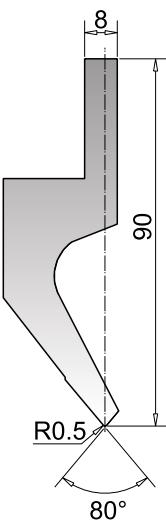
Standard Augle	28°
Radius (mm)	R0.5
Height (mm)	90
Customizable	Yes



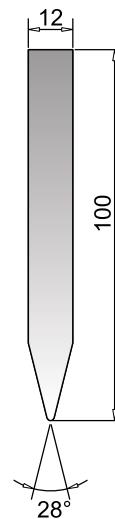
Standard Augle	90°
Radius (mm)	R0.5
Height (mm)	90
Customizable	Yes

Punch Inserts OW391

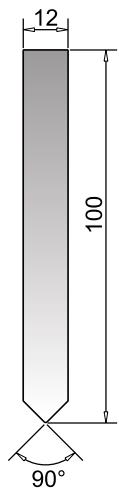
Punch Inserts OW/320-F



Standard Augle	80°
Radius (mm)	R0.5
Height (mm)	90
Customizable	Yes

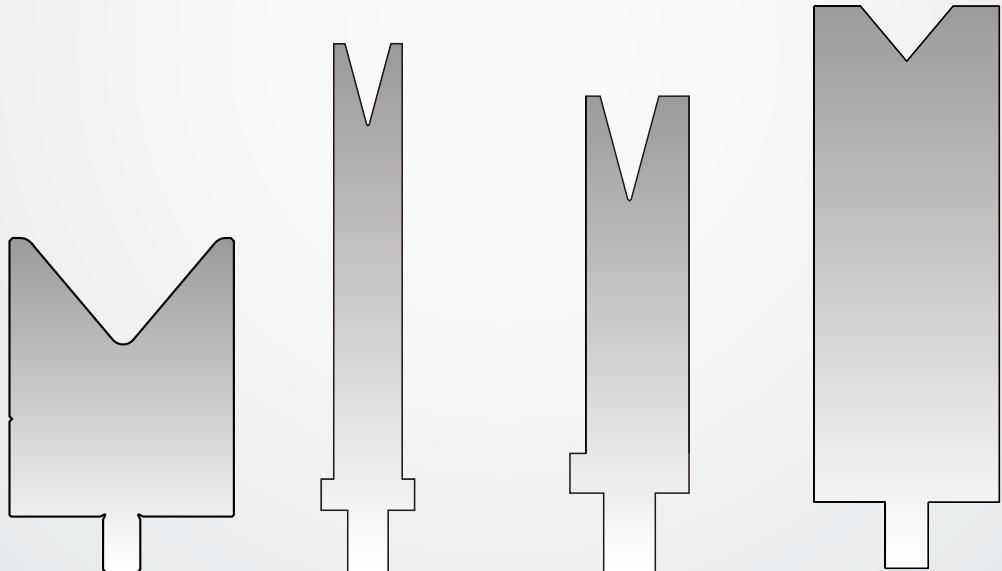
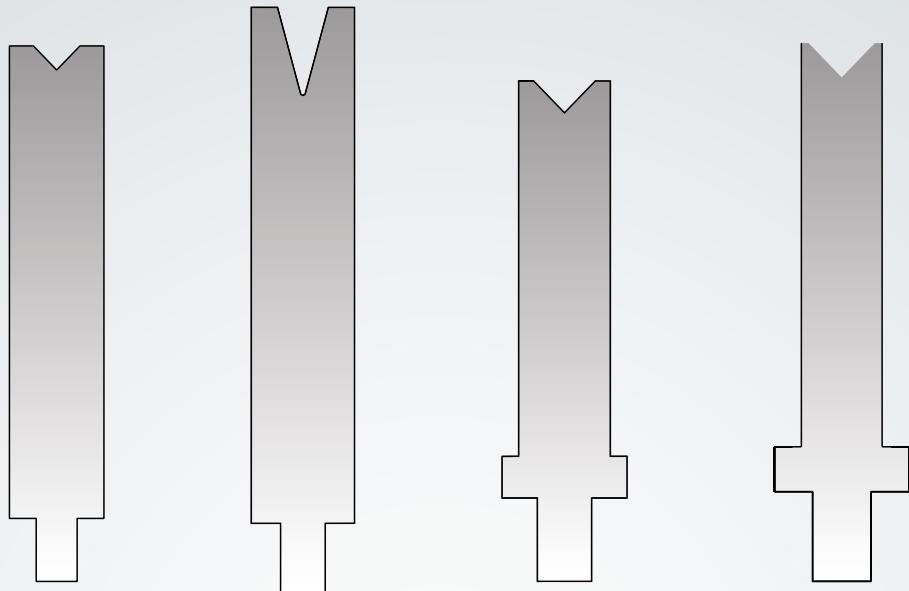


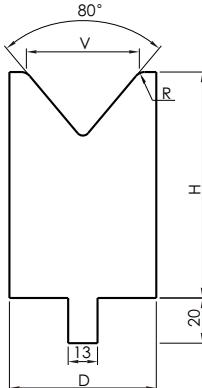
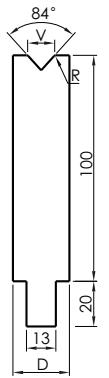
Standard Augle	28°
Radius (mm)	R0.5
Height (mm)	100
Customizable	Yes



Standard Angle	90°
Radius (mm)	R1
Height (mm)	100
Customizable	Yes

Trumpf Style Die





EVW6/84

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=20
Tonnage:	max 40t/m

EVW8/84

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=0.8
Standard Length:	D=20
Tonnage:	max 40t/m

EVW10/84

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 50t/m

EVW12/84

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=25
Tonnage:	max 50t/m

EVW16/84

V Groove (mm):	V=16
Standard Height (mm):	H=100
Radius:	R=1.6
Standard Length:	D=30
Tonnage:	max 70t/m

EVW20/84

V Groove (mm):	V=20
Standard Height (mm):	H=100
Radius:	R=2
Standard Length:	D=30
Tonnage:	max 70t/m

EVW24/80

V Groove (mm):	V=24
Standard Height (mm):	H=100
Radius:	R=2.5
Standard Length:	D=35
Tonnage:	max 70t/m

EVW30/80

V Groove (mm):	V=30
Standard Height (mm):	H=100
Radius:	R=5
Standard Length:	D=45
Tonnage:	max 90t/m

EVW40/80

V Groove (mm):	V=40
Standard Height (mm):	H=100
Radius:	R=5
Standard Length:	D=55
Tonnage:	max 100t/m

EVW50/80

V Groove (mm):	V=50
Standard Height (mm):	H=100
Radius:	R=5
Standard Length:	D=65
Tonnage:	max 100t/m

EVW60/80

V Groove (mm):	V=60
Standard Height (mm):	H=100
Radius:	R=5
Standard Length:	D=75
Tonnage:	max 100t/m

EVW70/80

V Groove (mm):	V=70
Standard Height (mm):	H=100
Radius:	R=5
Standard Length:	D=85
Tonnage:	max 100t/m

Trumpf Die

EVW Series 80°

EVW80/80

V Groove (mm):	V=80
Standard Height (mm):	H=100
Radius:	R=5
Standard Length:	D=100
Tonnage:	max 100t/m

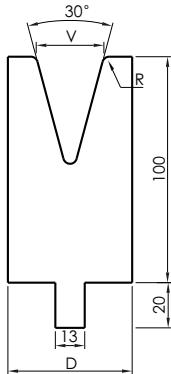
EVW90/80

V Groove (mm):	V=90
Standard Height (mm):	H=120
Radius:	R=8
Standard Length:	D=110
Tonnage:	max 100t/m

EVW100/80

V Groove (mm):	V=100
Standard Height (mm):	H=120
Radius:	R=8
Standard Length:	D=120
Tonnage:	max 100t/m

EVW Series 30°



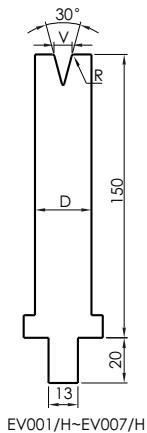
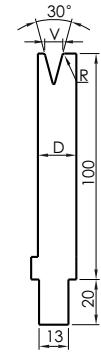
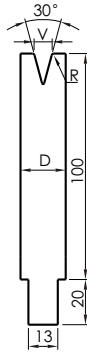
EVW30/30

V Groove (mm):	V=30
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=55
Tonnage:	max 90t/m

EVW40/30

V Groove (mm):	V=40
Standard Height (mm):	H=100
Radius:	R=5
Standard Length:	D=60
Tonnage:	max 90t/m

EV00 Series 30°



EV001

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=20
Tonnage:	max 40t/m

EV001R3

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=20
Tonnage:	max 40t/m

EV001/S

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=16
Tonnage:	max 17t/m

EV001/H

V Groove (mm):	V=6
Standard Height (mm):	H=150
Radius:	R=0.6
Standard Length:	D=20
Tonnage:	max 40t/m

EV002

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 40t/m

EV002R3

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=20
Tonnage:	max 40t/m

Trumpf Die

EV00 Series 30°

EV002/S

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=17
Tonnage:	max 20t/m

EV002/H

V Groove (mm):	V=8
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 40t/m

EV003

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 40t/m

EV003R3

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=20
Tonnage:	max 40t/m

EV003/S

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=18
Tonnage:	max 20t/m

EV003/H

V Groove (mm):	V=10
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 40t/m

EV004

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=25
Tonnage:	max 40t/m

EV004R3

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=25
Tonnage:	max 40t/m

EV004/S

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=21.5
Tonnage:	max 25t/m

EV004/H

V Groove (mm):	V=12
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=25
Tonnage:	max 40t/m

EV005

V Groove (mm):	V=16
Standard Height (mm):	H=100
Radius:	R=1.6
Standard Length:	D=30
Tonnage:	max 50t/m

EV005R3

V Groove (mm):	V=16
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=30
Tonnage:	max 50t/m

EV005/H

V Groove (mm):	V=16
Standard Height (mm):	H=150
Radius:	R=1.6
Standard Length:	D=30
Tonnage:	max 50t/m

EV006

V Groove (mm):	V=20
Standard Height (mm):	H=100
Radius:	R=2
Standard Length:	D=35
Tonnage:	max 60t/m

EV006/H

V Groove (mm):	V=20
Standard Height (mm):	H=150
Radius:	R=2
Standard Length:	D=35
Tonnage:	max 60t/m

EV007

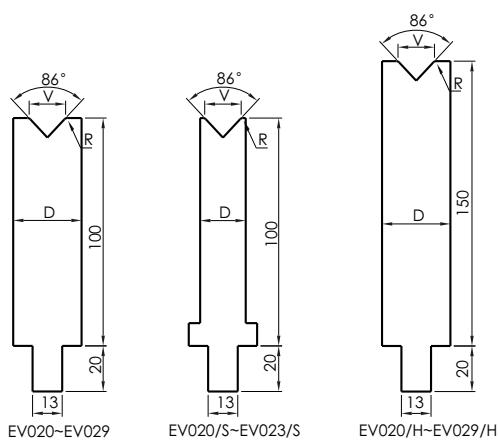
V Groove (mm):	V=24
Standard Height (mm):	H=100
Radius:	R=2.5
Standard Length:	D=40
Tonnage:	max 65t/m

EV007/H

V Groove (mm):	V=24
Standard Height (mm):	H=150
Radius:	R=2.5
Standard Length:	D=40
Tonnage:	max 65t/m

Trumpf Die

EV02 Series 86°



EV022

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 50t/m

EV022/S

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=14
Tonnage:	max 40t/m

EV022/H

V Groove (mm):	V=10
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 50t/m

EV020

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=20
Tonnage:	max 40t/m

EV020/S

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=10
Tonnage:	max 25t/m

EV020/H

V Groove (mm):	V=6
Standard Height (mm):	H=150
Radius:	R=0.6
Standard Length:	D=20
Tonnage:	max 40t/m

EV021

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=0.8
Standard Length:	D=20
Tonnage:	max 40t/m

EV021/S

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=0.8
Standard Length:	D=12
Tonnage:	max 35t/m

EV021/H

V Groove (mm):	V=8
Standard Height (mm):	H=150
Radius:	R=0.8
Standard Length:	D=20
Tonnage:	max 40t/m

EV022

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 50t/m

EV022/S

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=14
Tonnage:	max 40t/m

EV022/H

V Groove (mm):	V=10
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 50t/m

EV023

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=25
Tonnage:	max 50t/m

EV023/S

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=16
Tonnage:	max 40t/m

EV023/H

V Groove (mm):	V=12
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=25
Tonnage:	max 50t/m

EV024

V Groove (mm):	V=16
Standard Height (mm):	H=100
Radius:	R=1.6
Standard Length:	D=30
Tonnage:	max 70t/m

EV024/H

V Groove (mm):	V=16
Standard Height (mm):	H=150
Radius:	R=1.6
Standard Length:	D=30
Tonnage:	max 70t/m

EV025

V Groove (mm):	V=20
Standard Height (mm):	H=100
Radius:	R=2
Standard Length:	D=30
Tonnage:	max 70t/m

Trumpf Die

EV02 Series 86°

EV025/H

V Groove (mm):	V=20
Standard Height (mm):	H=150
Radius:	R=2
Standard Length:	D=30
Tonnage:	max 70t/m

EV026

V Groove (mm):	V=24
Standard Height (mm):	H=100
Radius:	R=2.5
Standard Length:	D=35
Tonnage:	max 70t/m

EV026/H

V Groove (mm):	V=24
Standard Height (mm):	H=150
Radius:	R=2.5
Standard Length:	D=35
Tonnage:	max 70t/m

EV027

V Groove (mm):	V=30
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=45
Tonnage:	max 90t/m

EV027/H

V Groove (mm):	V=30
Standard Height (mm):	H=150
Radius:	R=3
Standard Length:	D=45
Tonnage:	max 90t/m

EV028

V Groove (mm):	V=40
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=55
Tonnage:	max 100t/m

EV028/H

V Groove (mm):	V=40
Standard Height (mm):	H=150
Radius:	R=3
Standard Length:	D=55
Tonnage:	max 100t/m

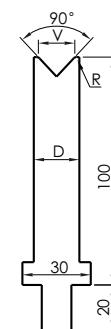
EV029

V Groove (mm):	V=50
Standard Height (mm):	H=100
Radius:	R=3
Standard Length:	D=75
Tonnage:	max 100t/m

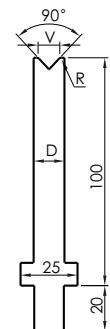
EV029/H

V Groove (mm):	V=50
Standard Height (mm):	H=150
Radius:	R=3
Standard Length:	D=75
Tonnage:	max 100t/m

EV04 Series 90°



EV040-EV044



EV040/S~EV043/S

EV040

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=20
Tonnage:	max 100t/m

EV040/S

V Groove (mm):	V=6
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=10
Tonnage:	max 39t/m

EV041

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=0.8
Standard Length:	D=20
Tonnage:	max 100t/m

EV041/S

V Groove (mm):	V=8
Standard Height (mm):	H=100
Radius:	R=0.8
Standard Length:	D=12
Tonnage:	max 46t/m

EV042

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 100t/m

EV042/S

V Groove (mm):	V=10
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=14
Tonnage:	max 53t/m

Trumpf Die

EV04 Series 90°

EV043

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 100t/m

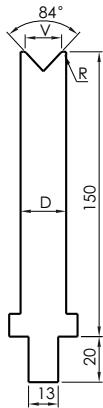
EV043/S

V Groove (mm):	V=12
Standard Height (mm):	H=100
Radius:	R=1
Standard Length:	D=16
Tonnage:	max 55t/m

EV044

V Groove (mm):	V=16
Standard Height (mm):	H=100
Radius:	R=1.6
Standard Length:	D=30
Tonnage:	max 100t/m

EV/HW Series 84°



EV/HW10/84

V Groove (mm):	V=10
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=20
Tonnage:	max 50t/m

EV/HW12/84

V Groove (mm):	V=12
Standard Height (mm):	H=150
Radius:	R=1
Standard Length:	D=25
Tonnage:	max 50t/m

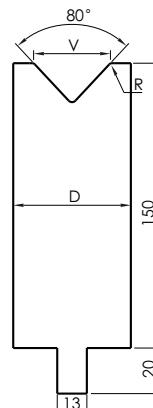
EV/HW16/84

V Groove (mm):	V=16
Standard Height (mm):	H=150
Radius:	R=1.6
Standard Length:	D=30
Tonnage:	max 70t/m

EV/HW20/84

V Groove (mm):	V=20
Standard Height (mm):	H=150
Radius:	R=2
Standard Length:	D=30
Tonnage:	max 70t/m

EV/HW Series 80°



EV/HW6/84

V Groove (mm):	V=6
Standard Height (mm):	H=150
Radius:	R=0.6
Standard Length:	D=20
Tonnage:	max 40t/m

EV/HW8/84

V Groove (mm):	V=8
Standard Height (mm):	H=150
Radius:	R=0.8
Standard Length:	D=20
Tonnage:	max 40t/m

EV/HW24/80

V Groove (mm):	V=24
Standard Height (mm):	H=150
Radius:	R=2.5
Standard Length:	D=35
Tonnage:	max 70t/m

Trumpf Die

EV/HW Series 80°

EV/HW30/80

V Groove (mm):	V=30
Standard Height (mm):	H=150
Radius:	R=5
Standard Length:	D=45
Tonnage:	max 90t/m

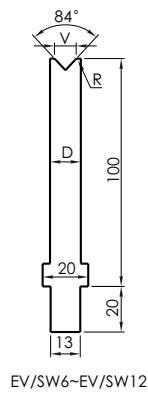
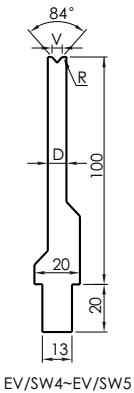
EV/HW40/80

V Groove (mm):	V=40
Standard Height (mm):	H=150
Radius:	R=5
Standard Length:	D=55
Tonnage:	max 100t/m

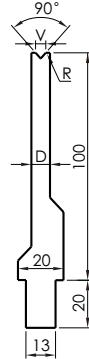
EV/HW50/80

V Groove (mm):	V=50
Standard Height (mm):	H=150
Radius:	R=5
Standard Length:	D=65
Tonnage:	max 100t/m

EV/SW Series 84°



EV/SW Series 90°



EV/SW4/84

V Groove (mm):	V=4
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=8
Tonnage:	max 25t/m

EV/SW5/84

V Groove (mm):	V=5
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=8
Tonnage:	max 25t/m

EV/SW4/90

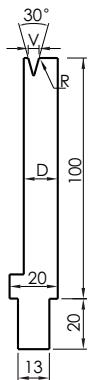
V Groove (mm):	V=4
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=8
Tonnage:	max 25t/m

EV/SW5/90

V Groove (mm):	V=5
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=10
Tonnage:	max 39t/m

Trumpf Die

EV/SW Series 30°



EV/SW4/30

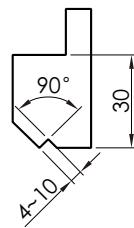
V Groove (mm):	V=4
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=15
Tonnage:	max 15t/m

EV/SW5/30

V Groove (mm):	V=5
Standard Height (mm):	H=100
Radius:	R=0.6
Standard Length:	D=15
Tonnage:	max 15t/m

Trumpf Offset

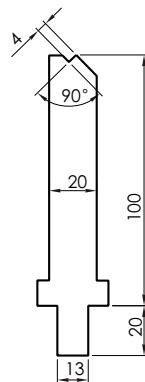
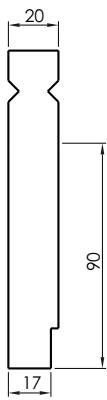
ZE4-ZE10



Trumpf Offset

OW/K90

EVE4



Punch Shank OW/K90/Pin

V Groove (mm):	
Standard Height (mm):	
Radius:	
Standard Length:	
Tonnage:	

Z-Offset EVZ

V Groove (mm):	90
Standard Height (mm):	100
Radius:	R=0.6
Standard Length:	500, 550 Sectioned
Tonnage:	202t/m



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